

Date: Wednesday, 2/8/2006 2:59:07 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	FLOOR PROTECTOR LH	
<b>Job Number</b> :	25747			
<b>Estimate Number</b> :	11226			
<b>P.O. Number</b> :	NIA	<b>Part Number</b> :	D32801	
<b>This Issue</b> :	2/8/2006	<b>Drawing Number</b> :	D3280 REV B	
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A	
<b>First Issue</b> :	NIA	<b>Drawing Revision</b> :	B	
<b>Previous Run</b> :	NIA	<b>Material</b> :	NIA	
<b>Written By</b> :	<u>SEE COMMENT BELOW</u>		<b>Due Date</b> :	2/28/2006
<b>Checked &amp; Approved By</b> :	<u>[Signature]</u>		<b>Qty:</b>	10
<b>Comment</b> :	Est Rev:A 04.07.01 New issue KJ/JLM		<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 00000542

AP 06/02/09

Description: Floor Protector RH

Possible Supplier: Delastek

Certificate of Conformity is required

2.0	D32801	Floor Protector, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Floor Protector, RH

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

P-4/2/6 10

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3280 and certification attached. Visual inspection check for void spots and pins.

06-03-10

10  
PTD

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

C Loc 103/10 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/03/10  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06.03.09	1	Parts out of tolerance per attached sheet	CP 06.03.09	PARTS ACCEPTABLE per attached sheet	SM 06/03/10	06.03.10	CP 06.03.09 per 06/04/10	06.03.10

NOTE: Date & initial all entries

Date: Wednesday, 2/8/2006 2:59:07 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROTECTOR LH

Job Number: 25747

Part Number: D32801

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

SP 06/03/13 (D)

Job Completion



U 06-03-10

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DELASTEK COMPOSITES INC.  
2699, 5ième Avenue  
Local 14, PORTE -A-  
Grand-Mère, Québec G9T 5K7  
Can \*\*Fax (819) 533-3494 \*\*

# PACKING SLIP CERTIFICATE OF COMPLIANCE

Invoice #	10047
Customer #	DART

Telephone: (819) 533-5788

Warehouse: MAIN

Bill to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

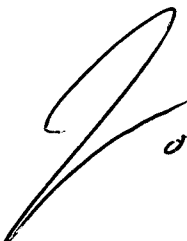
Ship to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Telephone: 613-632-3336

Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
PURO COLLECT		Point de départ		Net30 days		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by		Our PO #	GST/PST #	
03/03/06	14/02/06	4409	Linda Lacelle		PO00000542		
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
10	0	10	DKC134-0049	Floor Protector RH N° D3280-3 ( F6006 ) Selon dessin D3180 Rev.: B Dart Aerospace B25748 Job #33183 U de M : Each			
10	0	10	DKC134-0048	Floor Protector LH N° D3280-1 ( F6006 ) Selon dessin D3180 Rev.: B Dart Aerospace B25747 Job #33182 U de M : Each			



06-03-08

P.O. 542

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.

Accepted by:

Quality department



AQ-357

## Feuille de Procédé

Client : DART Dart Aerospace Ltd.  
Numéro Job : 33182  
Numéro Soumission : 2387  
Numéro B.A. :  
Cette fois : 2006-02-15 No. B.V. :  
Prsht Rev. : NC  
Prem. fois : - - Type :  
Job précédente : 32059

Nom Dessin : FLOOR PROTECTOR  
Numéro Article : DKC134-0048  
Numéro Dessin : D3280  
Projet Numéro : DKC134  
Révision dessin : B  
Matériel : F6006  
Date Dûe : 2006-02-24

Qté: 10 Udm: UNITE

Écrit par :  
Véifié & Approuvé par :  
Commentaires : N° de pièce: D3280-1  
Process Sheet Rév.: 00



Produit additionnel

Numéro Job:



# Séq.: Machine ou Opération: Description :

1.0 APL0016 Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.

Commentair Qty.: 0.167 UNITE(s)/Unit Total :  
Lexan F6006 Noir N° 700 48" x 96" x .125"

APL0016



1-5332-1

Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.

N° de Lot:

# Bon achat: 5327

2.0 SÉCHAGE/ ANEAL



Commentair Setup: 0.00Hrs/ Run: 2.0000Min Total Run : 0.3333Hrs  
SÉCHAGE DU MATÉRIEL

Sécher le matériel dans le four à 250° F pendant 6 heures.  
Inscrire sur la charte de température le numéro de Job du matériel au séchage.  
# de cuisson: 4819

3.0 PRÉPARATION 3

PRÉPARATION DU MATÉRIEL DART



Commentair Setup: 0.00Hrs/ Run: 3.0000Hrs Total Run : 30.0000Hrs  
TAILLAGE DU MATÉRIEL

Faire le taillage du matériel selon les dimensions suivantes:

24" x 26" x .125" Thk.

Quantité: 10 Date: 2-2-06 Sceau: [Signature]

Quantité: Date: Sceau:

Client: DART Dart Aerospace Ltd.

Nom Dessin: FLOOR PROTECTOR

Numéro Job: 33182

Numéro Article: DKC134-0048

Numéro Job:



# Séq.:

Machine ou Opération:

Description :

N° de pièce: D3280-1

N° de Job: 33182

Date de fabrication: 28-2-00

Sceau d'inspection.

Quantité: 10 Date: 28-2-00 Sceau: 465

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

8.0

EMBALLAGE

EMBALLAGE ET ENTREPOSAGE



Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.8333Hrs

EMBALLAGE ET ENTREPOSAGE

Emballer les pièces individuellement dans un sac en platique et ensuite mettre dans une boîte en carton identifiée comme suit:

N° de pièce: D3280-1

Date de fabrication: \_\_\_\_\_

N° de job: \_\_\_\_\_

Quantité: 10 Date: 3/3/06 Sceau: 11

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_



pg #1 of 2

REFERENCE ONLY

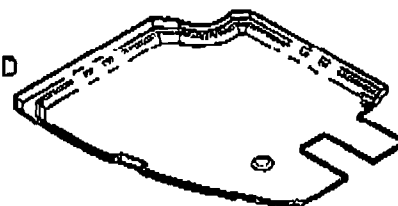
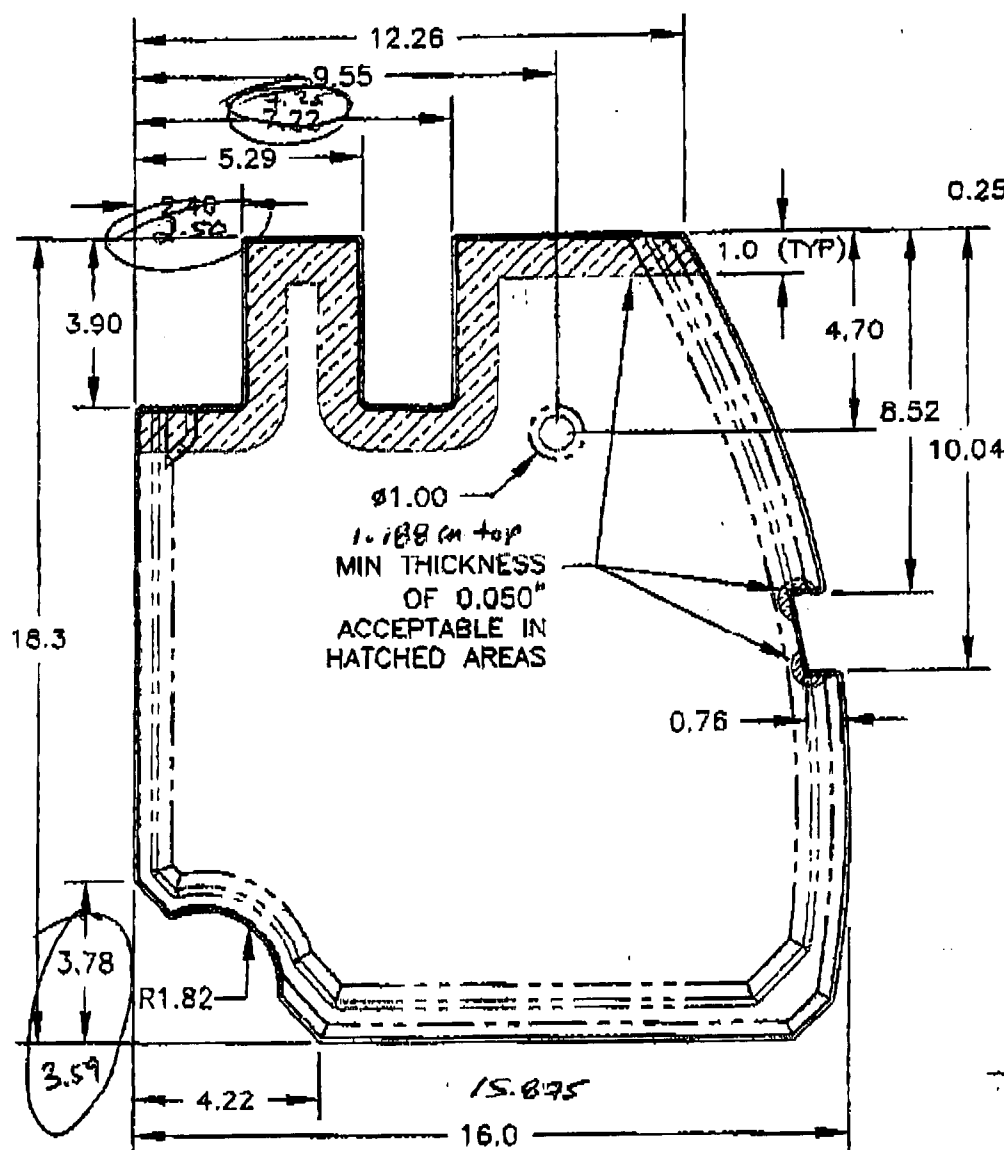
**DART**

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>CP</i>	DRAWING NO. D3280	REV. 0 SHEET 2 OF 2
DATE 05.11.25	TITLE FLOOR PROTECTION	SCALE 1:4	

TO: CHMS @ 613-632-4443

**D3280-3 FLOOR PROTECTOR**

- 1) THERMOFORM USING MOLD D3280-3T1, TRIM USING D3280-3T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080 EXCEPT AS SHOWN

ISOMETRIC DETAIL  
NOT TO SCALERELEASED  
20/12/01ACCEPTABLE  
DEVIATIONS  
#06.03.09.98  
0.95

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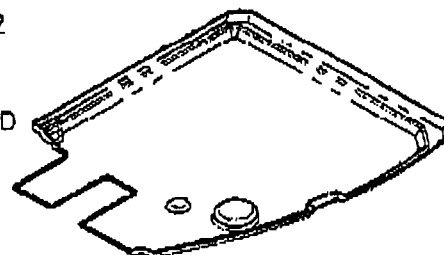
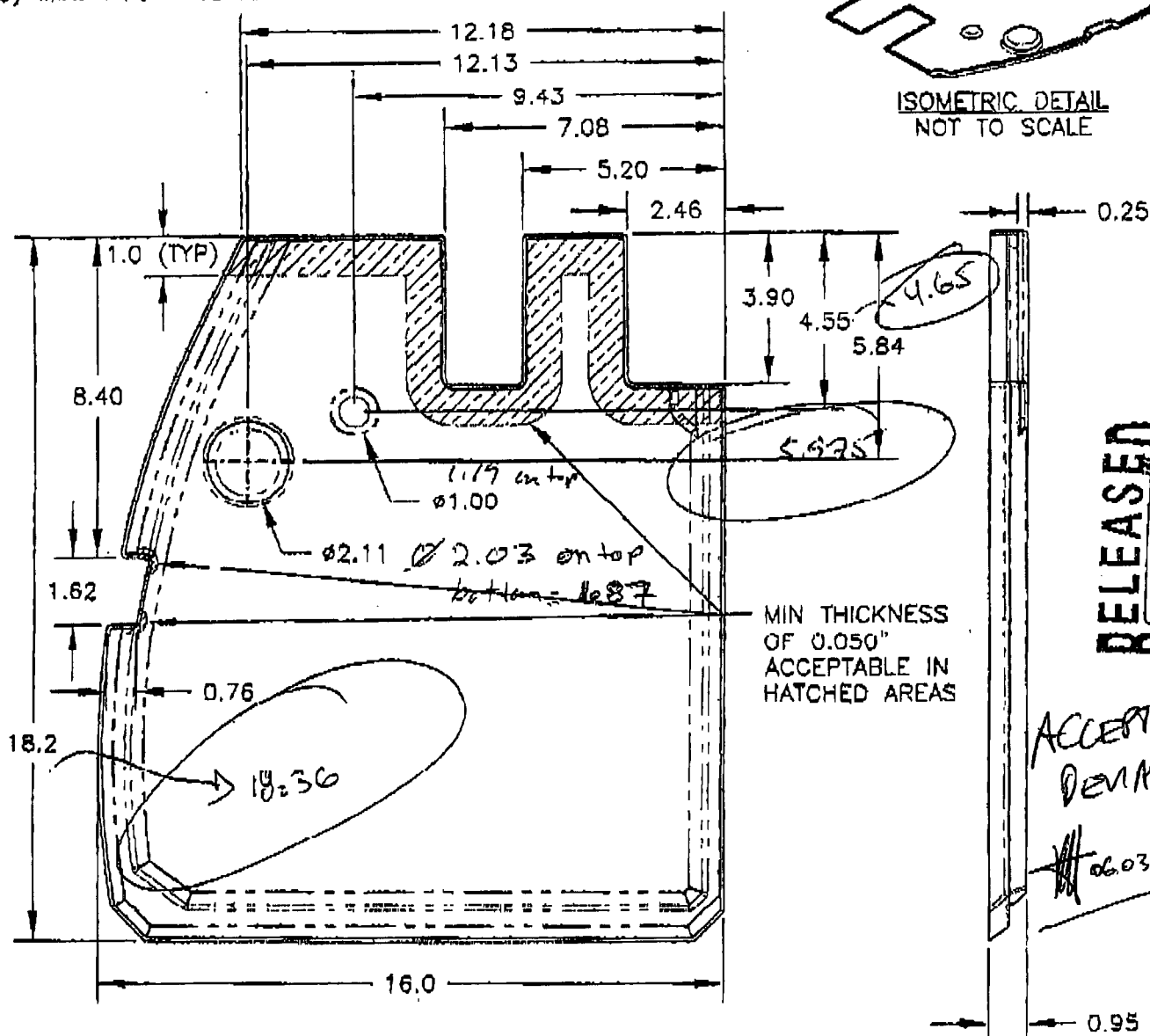
REFERENCE ONLY



DESIGN	IP	DRAWN BY	IP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3280
DATE	05.11.25	TITLE	FLOOR PROTECTOR	REV. B SHEET 1 OF 2 SCALE 1/4
A	04.04.05	NEW ISSUE		
B	05.11.25	NOW LEXAN, DIMS AS MANUFACTURED		

**D3280-1 FLOOR PROTECTOR**

- 1) THERMOFORM USING MOLD D3280-1T1, TRIM USING D3280-1T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

ISOMETRIC DETAIL  
NOT TO SCALERELEASED  
05-12-01ACCEPTABLE  
DIMENSIONS

06.03.09

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